



Dart Aerospace Ltd.
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C45-C
Job Sheet 195235



Part No: C45-C

Job Qty: 1 pcs

Part Name: Single Cage Assembly (C45 & C60 Hook)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/16/19

Job Tracking No:

Due Date: 5/16/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: C45-C rev.E IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP IPP REV:B 19.05.02 AS PER DWG REV:E DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	External Load - Issue SN	1 pcs	5/16/19	5/16/19	0.00	1.00	External Load - 1		DAS 30 33 MAY 16 2019
							External Load - 2		
							External Load - 3		
110	External Load - 2 - B4B	1 pcs	5/16/19	5/16/19	0.00	0.50	External Load - 1 - B4B		AP 2019/05/16
							External Load - 2 - B4B		
							External Load - 3 - B4B		
120	QC 5	1 pcs	5/16/19	5/16/19	0.00	0.00	QC 5 - 10		DAS 30 33 MAY 16 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
140	Packaging 3-1 - Stock - B4B	1 pcs	5/16/19	5/16/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 30 33 MAY 16 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Container No: S181896



Part: C45-C

Job No: 195235

Serial No/Batch: S181896

Revision: E

Inspector:

Exp Date:

Instructions:

Date: 05/16/19

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9:30 DAS MAY 16 2019

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	1 pcs	5/16/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

MAY 15 2019

Part Op 100 - Issue S/N
 Descriptions: 110 - (Small Fab)ASSEMBLE AS PER DWG ***HAND TIGHTEN ALL BOLTS, SPREAD COTTER PIN JUST ENOUGH SO THAT IT WILL NOT FALL OUT***
 120 - (QC5- Inspect part completeness to step on W/O)
 140 - (Identify as per dwg & Stock Location:_____)
 160 - QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN12H32	Bolt	1 pcs (1 ea)	100-External Load - Issue SN	S173333
AN310-12	Castellated Nut	1 pcs (1 ea)	110-External Load - 2 - B4B	3004855
AN8-23A	Bolt	2 Ea (2 ea)	110-External Load - 2 - B4B	3085037
C45-15-10	Ford Bumper	1 pcs (1 ea)	110-External Load - 2 - B4B	S177794
C45-15-11	Nut, Cage Bumper	1 Ea (1 ea)	110-External Load - 2 - B4B	S036837
C45-15-6	Bushing, Lifting	1 pcs (1 ea)	110-External Load - 2 - B4B	S067712
C45-15-7	Washer, Lifting Bolt	4 pcs (4 ea)	110-External Load - 2 - B4B	S111647
C45-18-7	Shim	4 Ea (4 ea)	110-External Load - 2 - B4B	S179117
C45-19C	Weldment	1 pcs (1 ea)	110-External Load - 2 - B4B	S178478
MS21044N8	Nut, Self-Lock .500-20,UNJF-3B	2 Ea (2 ea)	110-External Load - 2 - B4B	S147505
MS24665-363	Cotter Pin	1 Ea (1 ea)	110-External Load - 2 - B4B	S092505-1
NAS1149C0663R	Washer	1 Ea (1 ea)	110-External Load - 2 - B4B	S076016-1
NAS1149F0892P	Washer	4 Ea (4 ea)	110-External Load - 2 - B4B	S076018-2
				S058169

863P

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-External Load - Issue SN 110-External Load - 2 - B4B	AN12H32	1	46	0
	AN310-12	1	28	0
	AN8-23A	2	72	0
	C45-15-10	1	10	0
	C45-15-11	1	81	0
	C45-15-6	1	29	0
	C45-15-7	4	69	0
	C45-18-7	4	26	0
	C45-19C	1	4	0
	MS21044N8	2	44	0
	MS24665-363	1	81	0
	NAS1149C0663R	1	497	0
	NAS1149F0832P	4	243	0
Part Specifications				
Specifications could not be found.				

Plex 5/16/19 9:29 AM dart.lacelle.linda